



Ref. No.: TTPS/ENGG SERV/2024-25/Sub VA/854395 Date: 04.06.2024

Main Contractor: M/s BHEL

Sub: Sub-vendor approval of M/S Maxim Tubes Company Pvt Ltd, Survey- 105 / 106, Near

66 KV Sub-station, Pansar Road, Chhatral, Ta-Kalol, Distt- Gandhinagar - 382729 for Manufacturing and Supply of LP Heater Stainless Steel Welded U Tubes, Dia- 19 mm, Thickness- 0.889 mm (avg), ASTM A688 TP 304 for EPC (TG)

package of TTPP St-III (2x660 MW).

Kind attn.: Sh. Indra Bhushan Kumar (BHEL-Haridwar), Mail-ibkumar@bhel.in

With reference to your submitted proposal as per details below, the following may be noted-

A: Details of the Proposal:

EPC(TG) package of TTPP-III. Package/Project:

Proposed Sub-vendor's Name & Address: M/S Maxim Tubes Company Pvt Ltd, Work Address: Survey-

105 / 106, Near 66 KV Sub-station, Pansar Road, Chhatral,

Ta-Kalol, Distt- Gandhinagar – 382729 Gujarat

Item/Scope of Sub-Contracting: Manufacturing and Supply of LP Heater Stainless Steel

Welded U tubes

Item Description: (Type/Size/Rating/Scope of

Subcontracting)

Manufacturing and Supply of LP Heater Stainless Steel Welded U tubes, Dia- 19 mm, Thickness- 0.889 mm (avg), ASTM A688 TP304 for EPC-TG package of

Talcher TPP (2x660MW)

Talcher Thermal Power Station, PO: Talcher Thermal, Dist.: Angul (Odisha)-759101, Phone: 06760-249101(O), Fax: 06760-249053





B: Outcome of assessment:

The above said proposal is acceptable for EPC-TG Package of TTPP St-III (2x660 MW) project subject to following conditions:

- 1. All Manufacturing, Testing and Inspection shall be carried out as per NTPC approved QP, meeting NTPC Technical Specification requirements and Main contractor's Plant Standards.
- 2. Raw materials (Cold Rolled Coils) shall be procured from NTPC agreed sources.
- 3. Manufacturing of tubes shall be carried out on Tube Mill No.1 having facilities for Online Bright Annealing, Online Eddy Current testing and online dimensional measurement. BHEL shall also ensure the same at their end.

Apart from above, Delta ferrite test, Residual Chloride content, Mockup of U bends, residual stress, and pneumatic test to be included in Quality Plan, over and above, other required checks and balances.

Thanking you,



Yours Sincerely

For & On behalf of

NTPC Ltd

Talcher Thermal Power Station, PO: Talcher Thermal, Dist.: Angul (Odisha)-759101, Phone: 06760-249101(O), Fax: 06760-249053

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